

N.B. (mm)	Series	Mean Outside Diameter (MM)	Wall Thicknes s (MM)	SWG	Nominal Weight Black and Galvanised Tubes				Sockets	Length in MM (Min.)	STANDARD TOLERANCE A) THICKNESS 1) Light Tubes + Not Limited - 8 Percent 2) Medium & Heavy Tubes + Not Limited - 10 percent B) WEIGHT 1) Single Tube (Light Services) +10 Percent -8 Percent 2) Single Tube (Medium & Heavy Services) +- 10 percent 3) For quantities per load of 10 tonnes min. (Light Series) +7.5 percent -5.0 percent 4) For quantities per load of 10 tonnes min. Min. (Medium & Heavy Series) +- 7.5 percent C) LENGTH Unless to otherwise specified 4 to 7 meters.
					Plain End		Screwed & Socketed				
					Kg/m	Mtrs/ TON	Kg/m	Mtrs/ TON			
15	L	21.20	2.00	14	0.947	1056	0.956	1046	27.00	37.00	
	M	21.40	2.60	12	1.21	826	1.22	820			
	H	21.40	3.20	10	1.44	694	1.45	690			
20	L	26.65	2.30	13	1.38	725	1.39	719	32.50	39.00	
	M	26.90	2.60	12	1.56	641	1.57	637			
	H	26.90	3.20	10	1.87	535	1.88	532			
25	L	33.50	2.60	12	1.98	505	2.00	500	39.50	46.00	
	M	33.75	3.20	10	2.41	415	2.43	412			
	H	33.75	4.00	8	2.93	341	2.95	339			
32	L	42.20	2.60	12	2.54	394	2.57	389	49.00	51.00	
	M	42.45	3.20	10	3.10	323	3.13	319			
	H	42.45	4.00	8	3.79	264	3.82	262			
40	L	48.10	2.90	11	3.23	310	3.27	306	56.00	51.00	
	M	48.35	3.20	10	3.56	281	3.60	278			
	H	48.35	4.00	8	4.37	229	4.41	227			
50	L	59.90	2.90	11	4.08	245	4.15	241	68.00	60.00	
	M	60.25	3.60	9	5.03	199	5.10	196			
	H	60.25	4.50	7	6.19	162	6.26	160			
65	L	75.60	3.20	10	5.71	175	5.83	172	84.00	69.00	
	M	75.95	3.60	9	6.42	156	6.54	153			
	H	75.95	4.50	7	7.93	126	8.05	124			
80	L	3.20	3.20	10	6.72	149	6.89	145	98.00	75.00	
	M	4.00	4.00	8	8.36	120	8.53	17			
	H	4.80	4.80	6	9.90	101	10.10	99			
100	L	3.60	3.60	9	9.75	103	10.00	100	124.00	87.00	
	M	4.50	4.50	7	12.20	82	12.50	80			
	H	5.40	5.40	5	14.50	69	14.80	68			
125	M	4.80	4.80	6	15.90	63	16.40	61	151.00	96.00	
	H	5.40	5.40	5	17.90	56	18.40	54			
150	M	4.80	4.80	6	18.90	53	19.50	51	178.00	96.00	
	H	5.40	5.40	5	21.30	47	21.90	46			